

TECNICA TRE S.r.l.

36022 CASSOLA - VI - Via L. Perosi 56 - Tel +39 0424 550078

Fax +39 0424 550210 Sede Legale: Via L. Perosi, 56 36022 CASSOLA - VI - Partita Iva 02523320246 - R.I. VI-1996-149

CERTIFICATO DI COLLAUDO WORK TEST CERTIFICATE

EN 10204/3.1 DIN 50049/3.1

NR. 16513

DEL 06/09/2019

RIF. D.D.T.

NR. 16513

DEL 06/09/2019

CLIENTE:
CUSTOMER

STAPPERT Česká republika spol. s.r.o.

Otmarov, 57

00000 66457 POSTA MENIN, CZECH

Rif. Ordini: 00000016513

ANALISI CHIMICA - CHEMICAL COMPOSITION

COLATA	Q.TA'	CODICE	DESCRIZIONE	MATERIALE	C%	SI%	MN%	S%	P%	NI%	CR%	MO%	AL%	CU%	TI%	N%	V%	NB%
			Ns. ORDINE CLIENTE Nr. 21059 del 03/09/2019															
			Vs. ORDINE CLIENTE Nr. OVO-3264/2019 del 03/09/2019															
516182	40	672#088304	WELDING CAP EN 10253-3 TH. 2 MM. 88.9 SS 304/304L	304/304L	0.021	0.35	1.32	0.001	0.025	8.00	18.23							
SD11224	10	674#273304	WELDING CAP EN 10253-3 TH. 3 MM. 273 SS 304/304L	304/304L	0.021	0.429	1.477	0.006	0.028	8.101	18.26							
80080.	120	688#052150304	WELDING TEE WITHOUT BRANCH EN 10253-3 MM. 52 TH. 1,50 SS 304/304L	304/304L	0.025	0.46	1.56	0.002	0.027	8.00	18.20							
UZ147054	30	688#076020304	WELDING TEE WITHOUT BRANCH EN 10253-3 MM. 76.1 TH. 2 SS 304/304L	304/304L	0.016	0.34	1.04	0.005	0.023	8.05	18.07							
0529682	50	688#088020304	WELDING TEE WITHOUT BRANCH EN 10253-3 MM. 88.9 TH. 2 SS 304/304L	304/304L	0.023	0.33	1.73	0.001	0.028	8.04	18.05							
71931	25	688#088030304	WELDING TEE WITHOUT BRANCH EN 10253-3 MM. 88.9 TH. 3 SS 304/304L	304/304L	0.022	0.39	1.58	0.001	0.031	8.10	18.20							
0446806	40	688#104020304	WELDING TEE WITHOUT BRANCH EN 10253-3 MM. 104 TH. 2 SS 304/304L	304/304L	0.027	0.37	1.67	0.001	0.032	8.05	18.12							
H82054	20	688#139020304	WELDING TEE WITHOUT BRANCH EN 10253-3 MM. 139.7 TH. 2 SS 304/304L	304/304L	0.019	0.39	1.08	0.006	0.002	8.09	18.14							
* 86780	40	688#204020304	WELDING TEE WITHOUT BRANCH EN 10253-3 MM.204 TH. 2 SS 304/304L	304/304L	0.024	0.38	1.57	0.002	0.034	8.00	18.20							
1012492	5	688#219030304	WELDING TEE WITHOUT BRANCH EN 10253-3 MM. 219.1 TH. 3 SS 304/304L	304/304L	0.012	0.35	1.45	0.003	0.031	8.14	18.18							
0452660	58	642#084304	WELDING COLLAR EN 10253-3 TH. 2 MM. 84 SS 304/304L	304/304L	0.026	0.37	1.75	0.001	0.026	8.05	18.02							
868045	300	642#104304	WELDING COLLAR EN 10253-3 TH. 2 MM. 104 SS 304/304L	304/304L	0.018	0.44	1.46	0.001	0.030	8.00	18.10							
1012392	40	644#406304	WELDING COLLAR EN 10253-3 TH. 3 MM. 406.4 SS 304/304L	304/304L	0.020	0.45	1.40	0.001	0.030	8.01	18.10							

Note

Trattamento Termico

Segue...

Servizio certificazione:

TECNICA TRE S.r.l.

Responsabile Collaudo:

Responsabile Qualità:

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CARATTERISTICHE MECCANICHE - MECHANICAL TEST

COLATA Cast	SNERVAMENTO yeld point - N/mm2	ROTTURA tensile - N/mm2	ALLUNGAMENTO elongation - %	CONTRAZIONE red of area - %	DUREZZA red of area - %	RESILIENZA - impact test					
						Joule/cm2					
						Tipo -type	1	2	3	Media	C°
516182	291	642	51,5	0	90					0	
SD11224	320	614	51,9	0	0					0	
80080.	319	595	50	0	0					0	
UZ147054	417	611	47,8	0	0					0	
0529682	311	593	50	0	0					0	
71931	294	581	52	0	0					0	
0446806	313	627	51	0	0					0	
H82054	421	618	47	0	0					0	
86780	292	586	52	0	0					0	
1012492	463	743	41,1	0	0					0	
0452660	313	666	52,4	0	0					0	
868045	304	625	55	0	174					0	
1012392	330	655	55	0	0					0	

Note

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